

# **TECHNICAL DATA SHEET**

#### BERNARDO ECENARRO, S.A.

Ugarte Industrialdea, 147 20720 Azkoitia (SPAIN) Tel.: +34 +34 943 74 28 00 Fax: +34 +34 943 74 06 03

www.besa.es

Page 1 from 1

Edition: 022 2014/04 Cod: 5214007024.00000.022

### **MAXI-FLEX**

2 K POLYESTER PUTTY FOR PLASTICS

#### APPLICATION

MASI-FLEX is a flexible Polyester Putty specially developed to repair plastic bumpers in cars: PC, PC-PBT, PP-EPDM. Outstands for its easy application, great filling power in dents and scratches, excellent sanding and fineness.

#### PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,85 ± 0,05
Grinding Fineness (μ)	Without lumps
Supply viscosity at 20°C	Thixotropic
%Solids content (weigth / volume)	89 % ± 2 weight; (Mixture with hardener)
V.O.C. (g/l)	< 250 (Ready to use) - (2004/42/CE) IIB (B) (250)
Type of produtc	Polyester
Colour	Grey 7024

#### **SURFACE PREPARATION**

The surface must be dry, free from dirt and throughly degreased. Previous sanded is recommended. It may be repainted with any top coat once sealed with BESA-CAR or BESA-EXPRESS.

### **APPICATION INSTRUCTIONS**

Application: Spatula.

Note: Do not add too much hardener to avoid bleedings.



E-39 2-3 % weight



Pot-life 3-



1000-3000 my



30 ′



5′



P-120 P-220

## **FEATURES OF DRY FILM**

Theoretical yield (m²/l)	
Gloss 60°-60°	Matt
Second laver	1 - 2 h.

# STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended. Can life: **12 months** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.